

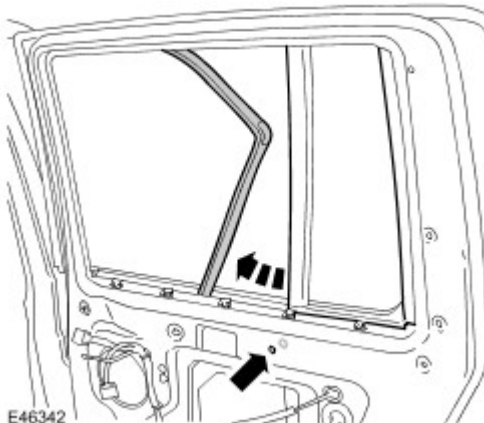
Rear Door Fixed Window Glass (76.31.31)

Removal

1. Remove the rear door window motor and regulator assembly. For additional information, refer to [Rear Door Window Regulator and Motor \(86.25.05\)](#) (Section 501-11)
2. Lower the rear door glass to the bottom of the door.
 - Remove the wedge.
3. Remove the rear door frame trim.
 - Release the 2 clips.
 - Carefully release the door trim.
4. Carefully remove the inner waist seal.



5. Release the lining from the glass rear channel.
6. Remove the rear door window fixed glass.
 - Remove the grommet.
 - Loosen the Torx screw, but do not remove it completely at this stage.
 - Pull the lower edge of the glass forward to release it from the door frame.



Installation

- 1 . Install the rear door window fixed glass.
 - ▶ Make sure the locating peg on the fixed glass has engaged with the door frame.
 - ▶ Tighten the Torx screw to 10 Nm (7 lb.ft).
- 2 . Install the channel lining.
- 3 . Install the inner waist seal.
- 4 . Install the door frame trim.
 - ▶ Clean the component mating faces.
 - ▶ Remove backing tape from adhesive strip.
 - ▶ Secure the clips.
- 5 . **NOTE :**
Wedge the glass in this position.
Raise the rear door glass fully.
 - ▶ Engage the door glass with the channel.
- 6 . Install the rear door window motor and regulator assembly. For additional information, refer to [Rear Door Window Regulator and Motor \(86.25.05\)](#) (Section 501-11)